



centro ricerca-sviluppo
laboratorio prove settore legno-arredo

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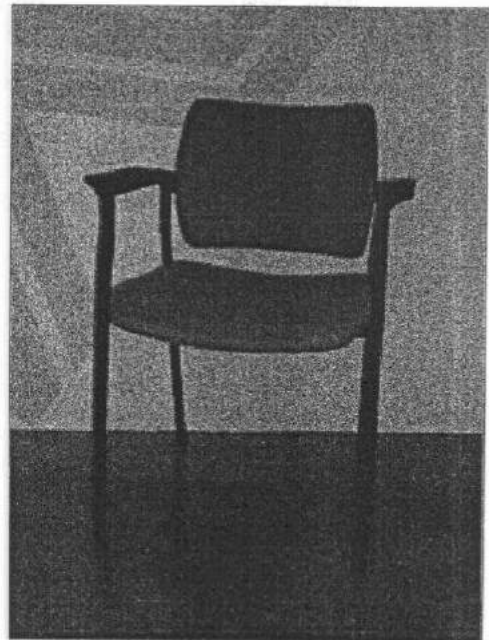
TEST REPORT	53700	
Date received:	19-11-04	Spett.
Date of issue:	23-12-04	
		ITALY
Sample name:	Chair DRE:AM with arms	

Performance Characteristics:

Defects before test:

None.

Report consists of 13 attached sheets.



X Head of Department



Chief Executive

X Dott. Ing. Angelo Speranza

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TEST REPORT

53700 / 1



Spett.

ITALY

Date received: 19-11-04
Date of test: 24-11-04
Date of issue: 23-12-04
Sample name: Chair DREAM with arms

Visitors chairs - Dimensions - EN 13761/2002

Visitors chairs - Dimensions - clause 4 - EN 13761/2002

- 4.1.1** Seat height "a" (test method according to clause 6.1 of EN 1335-1)
Fixed seat height:
Requirement (mm): between 400 and 500
Measured (mm): 449
Conformity: **Yes**
- 4.1.2** Seat depth "b" (test method according to clause 6.2 of EN 1335-1)
Requirement (mm): between 380 and 470
Measured (mm): 443
Conformity: **Yes**
- 4.1.3** Seat width "d" (test method according to clause 6.4 of EN 1335-1)
Requirement (mm): ≥ 400
Measured (mm): 453
Conformity: **Yes**
- 4.1.4** Distance between arm rests "r" (test method according to clause 6.16 of EN 1335-1)
Requirement (mm): ≥ 460
Measured (mm): 487
Conformity: **Yes**

Head of Department



Chief Executive
Dott. Ing. Angelo Speranza

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n. 0027

TEST REPORT

53700 / 2



Spett.

ITALY

Date received: 19-11-04

Date of test: 24-11-04

Date of issue: 23-12-04

Sample name: Chair DREAM with arms

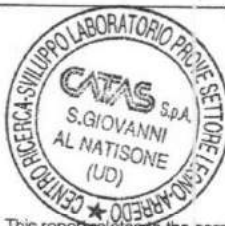
Visitors chairs- General safety requirements EN 13761/2002

Visitors chairs - general safety requirements - clause 5.1 EN 13761/2002

Requirement	Remarks
- Accessible movable parts : Distance not permitted: ≤ 25 mm and ≥ 8 mm	Not present ///
- Accessible corners: End rounded with minimum 2 mm radius	Yes
- Border and edges in contact with the users End and edges rounded with minimum 2 mm radius	Yes
- Edges of handles: End and edges rounded with minimum 2 mm radius	Not present ///
- Other edges in contact with the users Edges free from burrs and rounded or chamfered	Yes
- Accessible hollow components: the ends of hollow components are closed or capped	Yes
- Connections between parts of the structure: It shall not possible for any part of the chair to come loose unintentionally	Yes
- Parts wich are lubricated: All the parts wich are lubricated shall be designed to protect users	Not present ///

x Head of Department


[Signature]



Chief Executive
x Dott. Ing. Angelo Speranza

[Signature]

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TEST REPORT 53700 / 3		Spet. ITALY
Date received: 19-11-04 Date of test: 22-12-04 Date of issue: 23-12-04 Sample name: Chair DREAM with arms		

Visitors chairs - Information for use EN 13761/02

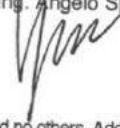
Visitors chairs - Information for use EN 13761/02 - clause 6

Statement checked	Remarks
Information for use in the language of the country in which the chair will be delivered to the end user.	Italian language
Information regarding the intended use.	Present
Instruction for operating the adjusting mechanisms.	Adjusting mechanisms not present
Instruction for the care and the maintenance of the chair.	Present
Advice that only trained personnel may replace or repair seat height adjustment components with energy accumulators if the chair is fitted.	Seat height adjustment not present
Information on the choice of castors in relation to the floor surface if the chair is fitted.	Castors not present


✓ Head of Department




Chief Executive
x Dott. Ing. Angelo Speranza



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TEST REPORT 53700 / 4		Spet. ITALY
Date received: 19-11-04 Date of test: 24-11-04 Date of issue: 23-12-04 Sample name: Chair DREAM with arms		

Domestic Seatings - Stability - UNI EN 1022/98

Type of chair: fixed geometry

Minimum horizontal force for rearwards overturning of fixed back chair: 161 N

Forwards overturning

Horizontal force : 20 N does not overturn

Rearwards overturning

Fixed back chair

Horizontal force : 161 N does not overturn

Tilting chair in the rearmost position

Loading discs on the seat : /

Sideways overturning for chairs with arms

Horizontal force : 20 N does not overturn

Sideways overturning for chairs without arms

Horizontal force : /

Head of Department




Chief Executive
Dott. Ing. Angelo Speranza



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TEST REPORT 53700 / 5		Spet. ITALY
Date received: 19-11-04 Date of test: 26-11-04 Date of issue: 23-12-04		
Sample name: Chair DREAM with arms		

Seat and back static load test EN 1728/2000

Seat and back static load test, clause 6.2.1

Test results:

Seat load N	Back force N	Number of cycles	Remarks
1.600	560	10	No defects

Seat front edge static load, clause 6.2.2

Seat load N	Number of cycles	Remarks
1.300	10	No defects

Note:
The test has been carried out according to table 1 of EN 13761/2002.

x Head of Department




Chief Executive
x Dott. Ing. Angelo Speranza


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TEST REPORT			Spet.
53700 / 6			ITALY
Date received:	19-11-04		
Date of test:	26-11-04		
Date of issue:	23-12-04		
Sample name:	Chair DREAM with arms		


Arm sideways static load test EN 1728/2000

Arm sideways static load test, clause 6.5

Test results:

Horizontal force N	Number of applications	Remarks
400	10	No defects

Note:
The test has been carried out according to table 1 of EN 13761/2002.

X Head of Department




Chief Executive
Dott. Ing. Angelo Speranza


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TEST REPORT

53700 / 7

Date received: 19-11-04
Date of test: 26-11-04
Date of issue: 23-12-04
Sample name: Chair DREAM with arms



Spett.
ITALY

Arm downwards static load test EN1728/2000

Arm downwards static load test, clause 6.6

Test results:

Vertical force N	Number of applications	Remarks
700	10	No defects

Note:

The test has been carried out according to table 1 of EN 13761/2002.

Head of Department



Chief Executive
Dott. Ing. Angelo Speranza

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TEST REPORT
53700 / 8



Spett.

ITALY

Date received: 19-11-04
Date of test: 26-11-04
Date of issue: 23-12-04
Sample name: Chair DREAM with arms

Seat and back fatigue test EN 1728/2000

Seat and back fatigue test clause 6.7

Test results:

Seat force N	Back force N	Number of cycles	Remarks
1.000	300	100.000	No defects

Note:


The test has been carried out according to table 1 of EN 13761/2002.

Head of Department



Chief Executive
Dott. Ing. Angelo Speranza

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TEST REPORT 53700 / 9		Spett. ITALY
Date received: 19-11-04 Date of test: 07-12-04 Date of issue: 23-12-04 Sample name: Chair DREAM with arms		

Seat front edge durability test EN 1728/2000

Seat front edge durability test, clause 6.8

Test results:

Points of application	Seat force N	Number of cycles	Remarks
80 mm back from the front edge	1 000	50.000	No defects

Note:

The test has been carried out according to table 1 of EN 13761/2002.

xHead of Department




Chief Executive
xDott. Ing. Angelo Speranza



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TEST REPORT 53700 / 10		Spe t. ITALY
Date received: 19-11-04 Date of test: 13-12-04 Date of issue: 23-12-04 Sample name: Chair DRF:AM with arms		

Arm fatigue test EN 1728/2000

Arm fatigue test, clause 6.10

Test results:

Load on arm rest N	Number of cycles	Remarks
400	30.000	No defects

Note:

The test has been carried out according to table 1 of EN 13761/2002.

Head of Department




Chief Executive
Dott. Ing. Angelo Speranza


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TEST REPORT 53700 / 11		Spett. ITALY
Date received: 19-11-04 Date of test: 16-12-04 Date of issue: 23-12-04 Sample name: Chair DREAM with arms		

Leg forward static load test EN 1728/2000

Leg forward static load test, clause 6.12

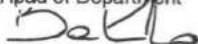
Test results:

Forward horizontal force N	Balancing seat force N	Number of cycles	Remarks
500	1.000	10	No defects

Note:

The test has been carried out according to table 1 of EN 13761/2002.

Head of Department




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TEST REPORT 53700 / 12		Spett. ITALY
Date received: 19-11-04 Date of test: 16-12-04 Date of issue: 23-12-04 Sample name: Chair DREAM with arms		

Leg sideways static load test EN 1728/2000

Leg sideways static load test, clause 6.13

Test results:

Sideways horizontal force N	Balancing seat force N	Number of cycles	Remarks
400	1.000	10	No defects

Note:

The test has been carried out according to table 1 of EN 13761/2002.

Head of Department




Chief Executive
Dott. Ing. Angelo Speranza



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TEST REPORT 53700 / 13		Spett. ITALY
Date received: 19-11-04 Date of test: 16-12-04 Date of issue: 23-12-04 Sample name: Chair DREAM with arms		

Seat impact test EN 1728/2000

Seat impact test, clause 6.15

Test results:

Mass of impactor kg	Height of drop mm	Number of drops	Remarks
25	180	10	No defects

Note:

The test has been carried out according to table 1 of EN 13761/2002.

x Head of Department




Chief Executive
x Dott. Ing. Angelo Speranza



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Declaration of conformity

n° 142 / 2004

According to the results of the following tests:

EN 13761 protocollo 53700-1/2004
EN 13761 protocollo 53700-2/2004
EN 13761 protocollo 53700-3/2004
EN 1022 protocollo 53700-4/2004
EN 1728 protocollo 53700-5/2004
EN 1728 protocollo 53700-6/2004
EN 1728 protocollo 53700-7/2004
EN 1728 protocollo 53700-8/2004
EN 1728 protocollo 53700-9/2004
EN 1728 protocollo 53700-10/2004
EN 1728 protocollo 53700-11/2004
EN 1728 protocollo 53700-12/2004
EN 1728 protocollo 53700-13/2004

**Chair DREAM with arms****complies with dimensional and safety requirements of
EN 13761**<Head of department
Dott. Andrea GiayonChief Executive
x/Dott. Ing. Angelo Speranza

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